

relevant manual se	ections for f	urther infor	mation ai	nd except	ions.		
Press O or O	kevs to na	rameter eo vigate betv	veen para	ameters.			
To edit the par	ameter val	ue, press	3. The part	arameter r	name (<i>le</i>	ower display)	flashes
when the value	e (upper di	s <i>play</i>) can	be adjust	ed.			
Press O or O	to change	the		6	3888	User	
To confirm the	change, p	ress 😵		6	3888	Mode	
within 60s othe	erwise the o	change		Ľ			
is rejected.							
Configuration from	up or Adva n User Mo	incea de:	Setup	0		0 Advar	nced
Press and hold	d 🕴 then p	ress 🛇	Mode	S.Loc	8,0	Config	guration
for Setup Mod	e.						
 Press and <u>noid</u> for Advanced (<u>a</u> then pl Configuration	ress ♥ on.			U	SEr	
Returning to User	Mode:				9.	Sub-n	nenus
After 120 seco	nds withou	t key					
activity the uni	t returns au	Itomatically	y to the U	ser Mode	screen.		
 Press and <u>noid</u> 	<u>a</u> w then pi		EXIL OF THO	we раск и	p one ie	evel.	
3. SETUP	MODE	(FIRST	POW	ER UP)		
When first powere	d up or afte	er a factory	reset (de	efault) the	instrum	ent enters S	etup
Mode. The device	remains in	Setup, or	will keep	powering	up back	k into Setup Mode	Mode, unti
	e been lev						
code	S.Loc	Enter	IOCK CODE	e to contin	ue. Dela	auit is 10.	l II
Screen Name	Lower	Upper	Adju	stment Ra	ange &	Description	Default
lana ut Trun a	Display	Display		l Ther		*	Value
input i ype	EALE	EL_U	-200	_ 1200°C	-128	e 3.8 – 537.7⁰C	
			-328	– 2192°F	-199	9.9 – 999.9⁰F	
		EC_P		K Ther	mocouple	e *	
			-240	– 1373°C – 2503°F	-128	3.8 – 537.7°C 9.9 – 999.9⁰F	
		P INN		P	F100 *		-
			-199	- 800°C	-128	3.8 − 537.7°C	
			-328	– 1472°F B The	rmocoup	9.9 – 999.9°F le	-
		CL_0		100 -	- 1824ºC	;	
				211	- 3315⁰F		_
		FC-C		C The	rmocoup	le	
				32 -	- 4208ºF		
		EC_L		L Ther	mocouple	э*	
			0 32	- 762ºC - 1403ºF	0.0	0 – 537.7⁰C ∩ – 999 9⁰F	
			52 -	N The	rmocoup	le	-
				0 –	1399ºC		
				32 - P Tho	- 2551ºF	lo	-
				0 -	1795ºC		
				32 -	- 3198⁰F		_
		EC_S		S The	rmocoup	le	
				0 – 32 –	· 3204ºF		
		FC_F		T Ther	mocouple	9 *	
			-240 -400	- 400°C - 752⁰E	-128	3.8 – 400.0°C 9 9 – 752 0°F	
		חק ח	400	0 – 20n	nA linear	dc	
		4 20		4 – 20n	nA linear	dc	-
				0 – 50n	nV linear	dc	-
				10 - 50	mV linear	r dc	-
				0 - 5	/ linear d	c	-
		0_5		1 5	/ linear d	0	-
		1_5		1 - 51		L-	-
		0_ 10		0 – 10	V linear o	ac	_
		0 _5		2 – 10	V linear o	dc	
nput Units	Un it	Ľ	Temper	rature disp	layed a	is °C.	Ľ
		F	Temper	rature disp	layed a	ıs °F.	
Process Display	dEc.P	0000	No deci	imal place	s		0000
Resolution		000.0	1 decim	al place			
		00.00	2 decim	al places	Not a	vailable for	
		0.000	3 decim	al places	temp	erature	
	C 111	Scole Inc.			input:	S.	
Scaled Banas	- Sel II	Scale Inp	ui LOWer vimum ((∠nnii +100 Onlv visibl	e in Set	units to tup Mode	Input max
Scaled Range Jpper Limit		range ma	Annunn. K	- ,			
Scaled Range Upper Limit		range ma when a do	c linear ty	pe is sele	cted)		Lin=1000
Scaled Range Upper Limit Scaled Range	ScLL	range ma when a do Range mi	nimum to	pe is sele Scale Inp	out Uppe	er Limit -100	Lin=1000



put Over Range	Normai	-66-	
put Under ange	Normal	-LL-	Process variable input >5% under-range
put Sensor reak	OFF	OPEN	Break detected in process variable input sensor or wiring.
n-calibrated put	OFF	Err	Selected input range has not been calibrated.
anual Power	Pxxx	Normal	Manual power value replaces the setpoint.
etpoint Ramping	SPr	Normal	Setpoint ramp is active (alternates with setpoint).
ontrol Disabled	OFF	Normal	Control is disabled, control outputs are off.
ontrol Delayed	97A	Normal	Visible if control delayed by Delayed Start Time (طـلـ ،)
utomatic Tuning	FOUL	Normal	Tuning is active (alternates with setpoint).
utomatic Tuning rrors	If the tune and the se	fails the etpoint. R	display alternates between the tune error code emains visible until tune set to off.
	EEr I		PV is within 5% of the scaled range from setpoint
	EEr2		Setpoint is ramping
	£6r2 £6r3		Setpoint is ramping Control is ON/OFF (not PID)
	£हन्2 £हन्3 £हन्म		Setpoint is ramping Control is ON/OFF (not PID) Control is manual (not Auto)
	EEr2 EEr3 EEr4 EEr5	Normal	Setpoint is ramping Control is ON/OFF (not PID) Control is manual (not Auto) Tune at Setpoint not able to run
	£Er2 £Er3 £Er4 £Er5 £Er6	Normal	Setpoint is ramping Control is ON/OFF (not PID) Control is manual (not Auto) Tune at Setpoint not able to run Sensor break
	EEr2 EEr3 EEr4 EEr5 EEr6 EEr7	Normal	Setpoint is ramping Control is ON/OFF (not PID) Control is manual (not Auto) Tune at Setpoint not able to run Sensor break Timer running
	££r3 ££r4 ££r5 ££r6 ££r1 ££r6	Normal	Setpoint is ramping Control is ON/OFF (not PID) Control is manual (not Auto) Tune at Setpoint not able to run Sensor break Timer running Control is disabled
. SPECIFIO	EEr2 EEr3 EEr4 EEr5 EEr6 EEr7 EEr8 EEr8	Normal	Setpoint is ramping Control is ON/OFF (not PID) Control is manual (not Auto) Tune at Setpoint not able to run Sensor break Timer running Control is disabled

UNIVERSAL INPUT

ermocouple ibration:	$\pm 0.25\%$ of full range, $\pm 0.4\%$ of full range below 110°C with 1dp ranges, $\pm 1LSD$ ($\pm 1^\circ C$ for Thermocouple CJC). BS4937, NBS125 & IEC584.
100 Calibration:	±0.25% of full range, ±0.4% of full range above 520°C with 1dp ranges, ±1LSD. BS1904 & DIN43760 <i>(0.00385Ω/Ω/°C)</i> .
Calibration:	±0.2% of full range, ±1LSD.
npling Rate:	4 per second.
edance:	>10M Ω resistive, except DC mA (5 Ω) and V (47k Ω).
nsor Break ection:	Thermocouple, RTD, 4 to 20mA, 2 to 10V and 1 to 5V ranges only. <i>Control outputs turn off.</i>
ation:	Isolated from all outputs (except SSR driver) by at least BASIC isolation. Universal input must not be connected to operator accessible circuits if relay outputs are connected to a hazardous voltage source. Supplementary insulation or input grounding would

then be required. Isolated from Mains Power Input by basic isolation

OUTPUTS

LAYS (OPTIONAL	_)
ntacts:	SPST Form A relay; current capacity 2A at 250VAC.
etime:	>150,000 operations at rated voltage/current, resistive load.
lation:	Basic Isolation from universal input and SSR outputs.
R Drivers (OPTIO	NAL)
ve Capability:	SSR drive voltage >10V at 20mA
lation:	Not isolated from universal input or other SSR driver outputs.
RIAL COMMUN	IICATIONS (OPTIONAL)
/sical:	RS485, at 1200, 2400, 4800, 9600, 19200 or 38400 bps.
tocols:	Modbus RTU.
lation:	Basic safety isolation from Universal input and SSR. Basic safety isolation to Mains and Relay Circuits
PERATING CON	DITIONS
age:	For indoor use only, mounted in suitable enclosure
bient nperature:	0°C to 55°C (Operating), -20°C to 80°C (Storage).
ative Humidity:	20% to 95% non-condensing.
tude:	<2000m
oply Voltage and wer:	100 to 240VAC ±10%, 50/60Hz, 7.5VA (for mains powered versions), or 24VAC +10/-15% 50/60Hz 7.5VA or 24VDC +10/-15% 5W (for low voltage versions).
VIRONMENTAL	-
ndards:	CE, UL and cUL.

EN61326-1.2013 UL61010-1 Edition 3, Pollution Degree 2 and Installation Class 2. Considerations: Front Panel Sealing: Front to IP65 when correctly mounted.

YSIC	AL

t Bezel Size:	$\frac{1}{16}$ Din = 48 x 48 mm or $\frac{1}{8}$ Din = 48 x 96 mm
h Behind Panel:	67mm with sealing gasket fitted.
iht:	0.20kg maximum

59572

6. ADVANCED CONFIGURATION

Advanced Configuration gives access to all possible parameters; however, the device hides parameters that are irrelevant to your exact product specification & configuration. Advanced Configuration Mode Navigation

Press O or O to navigate to the required sub-menu, then press O to enter. Advanced Configuration Main Menu

Advanced Configuration Main Menu					
Advanced Configuration Mode Lock Code	R.Loc	Enter loc Configura	Enter lock code to enter Advanced Configuration. Default code is 20 .		
Screen Name	Lower Display	Upper Display	Sub-Menu Usage and Visibility		
User Settings		USEr	Provides access to Control and Manual Mode enable/disable. Only shown if Basic User mode is select in d ,5P (see below).		
Input Setup		InPt	Configuration parameters for the process input.		
Input Calibration		CAL	Single or 2-point calibration of process input.		
Output Setup		OULP	Configuration parameters for the outputs.		
Control Setup		COnt	PID control tuning & configuration parameters. Hidden if no control output set.		
Setpoint & Timer Setup	റപ്പ	SPE :	Setpoint and timer settings.		
Alarm Setup		ALLU	Alarm configuration parameters.		
Communications Setup		2077	Modbus communications settings. Only shown if RS485 option is fitted		
Display Settings		d iSP	Enable Basic Mode and change lock codes.		
Operator Setup		OPtr	Control what appears in User Mode screen.		
Product Information		InFo	View product serial number and manufacturing information.		

User Sub-Menu: USEr

Provides access to Output Control Enable / Disable.

Screen Name	Lower Display	Upper Di Descripti	Upper Display Adjustment Range & I Description		
Alarm Status	ALSE	Active Alarms	Visible when alarms are active - L2 I are active. I = Alarm 1 active 2 = Alarm 2 active 3 = Loop Alarm active	Blank	
Latch Status	LAFP	Latched Alarms	Active when an output is latched - <i>I</i> = Output 1 <i>I</i> = Output 1 <i>I</i> = Output 2 <i>I</i> = Output 3	Blank	
Maximum PV	<u> </u>		Max/Min PV recorded whilst		
Minimum PV	րվ տ		Press S to accept.		
Control Enable	Entl	OFF	Control output(s) disabled.	On	
		On	Control output(s) enabled. PID or On- Off control available.	1	
Manual Control Enable	սոշե	OFF	Instrument in automatic control mode (manual control OFF).	OFF	
		Ûn	Manual control ON. <i>Power is shown</i> as P xxx in 1 st User screen.		

Input Sub-Menu: InPL

Screen Name	Lower Display	Upper D Descript	Upper Display Adjustment Range & Description			
Input Type	FRAE	For optic	For options see Setup Mode (section 3)			
Input Units	Un it	Ľ	Temperature displ	ayed as °C		
		F	Temperature displ	ayed as °F		
Process Display	dEc.P	0000	No decimal places		0000	
Resolution		000.0	1 decimal place			
		00.00	2 decimal places	Not available for		
		0.000	3 decimal places	temperature inputs.		
Scaled Range Upper Limit	ScUL	Scale Ing range ma	out Lower Limit +10 aximum	0 display units to	Input max Lin=1000	
Scaled Range Lower Limit	ScLL	Range m 100 disp	ninimum to Scale Inj lay units	put Upper Limit -	Input min Linear=0	
Input Filter Time	Filt	OFF or a increment	0.5 to 100.0 seconts	nds in 0.5	0.5	
Cold Junction Compensation	ເປເ	0n	Enables the intern CJC.	al thermocouple	00	
		OFF	Disables the intern compensation must thermocouples.	al CJC. External st be provided for		

Input Calibration Sub-Menu: CAL

Single or two point calibration adjustments for the process input. If the error is not constant across the sensor range, measure the error at a low point and high point in the process, and use two point calibration to correct it.

Screen Name	Lower Display	Upper Display Adjustment Range &	Default Value
Single Point Offset	NEES	Shifts the input value up or down by the offset	Π
0	65	amount across the entire range.	•
Low Calibration Point	L.CAL	The value at which the low point error was measured.	Lower Limit
Low Offset	L.OFF	Enter an equal, but opposite offset value to the observed low point error.	0
High Calibration Point	H.CAL	The value at which the high point error was measured.	Upper Limit
High Offset	H.OFF	Enter an equal, but opposite offset value to the observed high point error.	0
Output Setup Su	ub-Menu:	OUEP	
Screen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
Output 1 Usage	DUE I	HERL Heat Power	
		Cool Power	-
		FIL Alarm 1	-
		Alarm 2	HEAF
		RL 12 Alarm 1 or 2	
		LooP Control loop alarm	
		(2 x Integral time)	
Output 1 Alarm	Rct I	Output changes with the alarm	
Action		CEU Output changes in opposition to alarm	d יר
Output 1 Alarm	LR _C I	IFF Latching off	OFF
Latching		Cn Latching on	
LED Indicator 1	Ind I	d r LED Indicator changes with the output	ط بر
		LED Indicator changes in opposition to the output	
Output 2 Usage	DNF5	As Output 1 Usage	RL I
Output 2 Alarm Action	Act5	As Output 1 Alarm Action	ط س
Output 2 Alarm Latching	LAc5	As Output 1 Alarm Latching	OFF
LED Indicator 2	Ind2	As LED Indicator 1	ط س
Output 3 Usage	DUF3	As Output 1 Usage	AL2
Output 3 Alarm Action	Rct3	As Output 1 Alarm Action	ط س
Output 3 Alarm Latching	LAc3	As Output 1 Alarm Latching	OFF
LED Indicator 3	E bnl	As LED Indicator 1	d ir
	CO 1		

Control Sub-Menu: LUnt

PID control tuning & configuration parameters. Hidden if no control outputs are set.

Screen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
Heat Proportional Band	н_рь	0.0 (00.0F) or PID control in display units.	16 -
Cool Proportional Band	С_РЬ	1 to 9999 - 0 decimal places 0.1 to 999.9 - 1 decimal place 0.01 to 99.99 - 2 decimal places 0.001 to 9.999 - 3 decimal places	16 .
Automatic reset integral time)	In.Ł	<i>I</i> second to 99 minutes 59 seconds and DFF	5.00
Rate (derivative time)	dEr.E	<i>DFF</i> 0 seconds to <i>99</i> minutes <i>59</i> seconds	1, 19
Dverlap/ Deadband	0_d	In display units, range -20 to +20% of Heat and Cool Proportional Band	۵
ON/OFF differential	d iFF	In display units, centred about the setpoint, range: 0.1% to 10.0% of input span	8
_oop Alarm Time	LAF 1	Visible when using On/Off control (i.e. when H_Pb or L_Pb = Dn . DF) Sets the time to wait before the loop alarm becomes active.	99.55
Manual Reset (Bias)	ь яз	0 to 100% (1 00% to 100% if heat/cool control)	25
Heat Cycle Time	НсУс	0 . I to 5 I2.0 seconds	0.SE
Cool Cycle Time	СсУс		3.SE
Heat and Cool output nhibit	OPLC	Inhibits simultaneous switching of both heat and cool outputs.	OFF

Lower Display	Upper Display Adjustment Range & Description		Default Value
HPL	% power	% power upper limit 0 to /00 %	
CPL	% power	upper limit 0 to 100 %	100
PUP	LASE	Powers up with control enable in the same state as on power fail.	LASE
	00	Control enabled at power-up	
	OFF	Control disabled at power-up	-
FUNE	OFF	Use current PID control terms or manually tune.	OFF
	PrE	Start a pre-tune routine.	
	AF2b	Start the tune at setpoint.	
	Lower Display HPL CPL PUP	Lower Dpsplay Display Descript HPL % power CPL % power PUP LRSE 0N 0FF Lunc OFF Pre RES	Lower Upper Display Adjustment Range & Description Jisplay Description HPL % power upper limit 0 to 100% CPL % power upper limit 0 to 100% PUP LRSE Powers up with control enable in the same state as on power fail. OR Control enabled at power-up OFF Control disabled at power-up OFF Use current PID control terms or manually tune. Pre Start a pre-tune routine. RESP Start the tune at setpoint.

Setpoint & Timer Sub-Menu: SPL

Setpoint and timer settings. The timer can apply a delay before enabling control; a controlled ramp towards the target setpoint; a limit to the time at target setpoint before disabling control. Timer is not available in basic mode.

Screen Name	Lower Display	Upper Display Adjustment Range & Description		
Timer Enable	feup	EnRb Enables the delay and on timers, functions at next power-up / control enable.	اکر ہے	
		d 15R Delay and on timers, are ignored, but setpoint ramping is not disabled.		
Delayed Start Time	d_t	The time from power-up or a control enable request before control begins, from 00.0 I to 99.59 or 0FF. (Hours.Minutes) Control disabled until time elapsed.	OFI	
Ramp Rate	rafe	The rate (in units / hour) from current PV to setpoint following power-up or control enable. From 0.00 I to 9999 or 0FF Setpoint changes also follow this rate.		
On Time	0_6 /	The time the target setpoint will be maintained once reached, from 00.0 I to 99.59 or 0FF . Control remains on indefinitely if set to INF . (Hours.Minutes).		
Setpoint Upper Limit	SPul	The maximum allowed setpoint value, from current setpoint to scaled upper limit.	Uppe Lim	
Setpoint Lower Limit	SPLL	The minimum allowed setpoint value, from current setpoint to scaled lower limit.		



(1) At switch on or from control enable the unit will delay enabling control until the start timer (Delayed Start Time) expires.
 (Delayed Start Time) expires.

③ When a ramp rate is not defined the active setpoint will step directly to the target setpoint.
④ When a crive setpoint reaches the target setpoint, the 'on' timer (On Time) starts.
④ When the on timer expires the control switches off.

If no time is defined for the on timer, control continues indefinitely unless manually disabled.

Alarm Sub-Menu: RLP7

Screen Name	Lower Display	Upper Display Adjustment Range & Description		
Alarm 1 Type	AL IE	nonE None	P_h	
		P_h, Process High Alarm		
		P_Lo Process Low Alarm		
		Deviation Alarm		
		bRod Band Alarm		
Alarm 1 Value	AL_ I	Range minimum to range maximum	137	
		UFF disables the alarm.		
Alarm 1 Hysteresis	HYSI	0 to full span		
Alarm 2 Type	BLSF	As Alarm 1	P_L	
Alarm 2 Value	S_JR	Range minimum to range maximum	-24	
		DFF disables the alarm.		
Alarm 2 Hysteresis	HYS2	0 to full span		
Alarm Inhibit	י לחי	Inhibit these alarms if active at power-up and on change in setpoint.	non	
		None None		
		Alarm 1		
		Alarm 2		
		Alarm 1 and Alarm 2		

Se

reen Name	Lower Display	Upper Di Descript	Default Value	
arm Notification	Note	Alternatir alarms a	ng indication -AL- shown when these re active.	1 2
		nonE	None	
		1	Alarm 1	
		2	Alarm 2	-
		5 1	Alarm 1 and Alarm 2	-
ensor Break Alarm	SbAc	ON activates both alarms when a sensor break is detected.		OFF

Communications Sub-Menu: Long

Modbus communications settings. Only shown if RS485 option is fitted

creen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
odbus Address	Rqq	The device network address from 1 to 255.	-
aud Rate	bЯud	I.2 (1200) 2.4 (2400) 4.8 (4800) 9.6 (9600) 19.2 (19200) 38.4 (38400)	9.6
arity	<u> የ</u> የ	Parity checking: 0dd, EuEn or nonE	nonE

Display Sub-Menu: d ,5P

Enable Basic Setpoint Control & change lock codes. ** Refer to the User Mode section 4.

creen Name	Lower Display	Upper Display Adjustment Range & Description	Default Value
etup Lock Code	S.Loc	View and adjust lock code to allow entry to	10
		or OFF to allow unrestricted access.	
dvanced onfiguration Lock ode	A.Loc	View and adjust lock code to allow entry to the Advanced Configuration. Adjustable from I to 9999 or DFF to allow unrestricted access.	20
asic Setpoint ontrol nable/Disable	6ASc	Basic Setpoint Control allows user to only change the setpoint or manual power. **	d iSA
ndicator nable/Disable	Indc	When enabled hides the lower display. **	d iSA
eset to Defaults	dFLE	Reset all parameters back to their factory defaults Reset by pressing ³ and selecting 4F5	

Operator Sub-Menu: OPEr

Controls what appears in the User Mode when Basic Setpoint Control is disabled.

creen Name	Lower Display	Upper Display	Sub-Menu Usage and Visibili	ty
V Maximum	กาย			Н иЕ
V Minimum	րվ տ			Н иЕ
larm Status	ALSE	H IdE SHUJ		Н ч
atch Status	LAFP		Hide or show parameters in Use	SHUJ
ontrol Enabled	նոել		Control is disabled.	Н ч
anual Control nabled	սոշե			Н иЕ
me On Remaining	Ont I			Н иЕ
elay Time Remaining	dLE I			Н иЕ

Product Information Sub-Menu: InFo (Read-Only view)

Screen Name	Lower Display	Description
Product Revision	PrL	The hardware/software revision level
Firmware Type	FFAb	The firmware code type
Firmware Issue	155	The firmware version number
Serial Number 1	SEr I	First four digits of serial number
Serial Number 2	SEr2	Middle four digits of serial number
Serial Number 3	SErB	Last four digits of serial number
Date of Manufacture	1000	Date of manufacture (mmyy)