



OPERATING & INSTALLATION INSTRUCTIONS

## **TYPE G120**

PLEASE READ CAREFULLY BEFORE INSTALLING

### **INTRODUCTION**

Series G120 high output pressure transducers and transmitters are fitted with an Asic providing various optional (at time of order) voltage outputs, and a 4-20mA current output capable of being used in control and indicating loops without further amplification.

Series G120 with the CE Mark conform with the essential protection requirements of the EMC Directive 89/33/EEC amended by certified type testing to EN 50082-2 and EN 50081-1.

Series G120 with the CE0086 mark also complies with the requirements of the Pressure Equipment Regulations 1999 and is classed as a safety accessory and can be used as a safety-related device on Category IV pressure equipment. No other product should be used as “Safety Accessories” as defined by the PED Article 1, Paragraph 2.1.3.

### **HAZARDOUS PRODUCTS**

The Consumer Protection Act of 1987, Section 6 of the Health and Safety at Work Act 1974 and the Control of Substances Hazardous to Health Regulations 1988 require that we advise recipients and users of our products of any potential hazards associated with their storage, handling or use.

The products which our Company supplies may be classified as Electrical, Electro-Mechanical and Electronic equipment.

These products are tested and supplied in accordance with our published specifications or individual special requirements that are agreed in writing at time of order. They are constructed so as not to affect adversely the safety of persons and property when properly installed, maintained and used by qualified personnel, in the applications for which they were designed and manufactured.

**Conformity with the requirements of the CE mark only applies when the installation conditions described in these instructions have been met. For units supplied without a cable assembly connection to the transducer must be accomplished using approved cable. See APPROVED CABLE section.**

## **GENERAL**

- \* Transducer should not be subjected to greater than the maximum allowable pressure (P.S.) / Temperature (T.S) as defined on the transducer label.
- \* Transducer should not be subjected to mechanical impact.
- \* In the event of fire the end user must ensure that the system pressure is vented to a safe area.
- \* The effects of decomposition of unstable fluids should be considered by the user when placing this device in service.
- \* The pressure transducer has no means of draining or venting, this must be performed by another component in the end users system.
- \* Pressure range must be compatible with the maximum pressure being measured.
- \* Pressure media must be compatible with the transducer/transmitter wetted parts listed in these instructions.
- \* Liquid must not be allowed to freeze in the pressure port.
- \* The gasket must be fitted under the electrical connector.

## **MECHANICAL INSTALLATION**

**Mounting:** Pressure Transducer is designed to be attached by the coupling thread only. Omni-directional, self supported directly into the pipework. Use a 19mm AF (3/4") spanner on the hexagon provided to apply a maximum torque of 15.8Nm. The Customer must ensure that the pressure seal is suitable for the application. If in doubt contact

## **ELECTRICAL INSTALLATION**

All types with the CE Mark include suppression devices providing transient protection to EN 61000-4-2 and EN 61000-4-4. Conformity with the requirements of the CE mark only applies when connection is made with approved cable, see APPROVED CABLE section, and is connected with the screen of the cable earthed at the instrumentation end. If an 'Earth Loop' problem is encountered when the body of the unit is earthed by the pipework it is permissible to remove the cable screen from the instrumentation earth.

## **APPROVED CABLE**

The unit uses cables comprising 2, 3 or 4 colour-coded cores, enclosed by an aluminised polyester screen where the screen is in intimate contact with a separate drain wire. The outer sheath is chrome PVC and overall diameter is approximately 4 mm.

## **OPERATION**

Having installed the transducers as instructed, they are ready for use. The transducer should not be removed whilst the system is at pressure. Before applying power, check that the correct polarity and excitation levels are being applied. See Table 1 for electrical connections.

## **CALIBRATION**

Transducers are calibrated with the reference pressure at time of order; this can be identified by the sixth letter of the identification code as follows:-

G - reference pressure, vented to atmosphere via the electrical connector or cable

## **LOAD CHARACTERISTICS** (4-20mA Current Output)

The total resistive load in the loop (to include all the cable resistance) can be from 'zero to 50 x (supply volts -7) ohms' e.g. with a 24V d.c. supply the permissible load is from zero up to 850 ohms.

## **OPERATIONAL LIFE:**

Limited to 100M cycles to maximum allowable pressure.

## **WARRANTY**

We guarantee this instrument against faulty workmanship and material for a period of two year s from date of delivery. The Company undertake to repair, free of charge, ex-works any instrument found to be defective within the specified period providing the instrument has been used within the specification in accordance with these instructions and has not been misused in any way.

Detailed notice of such defects and satisfactory proof thereof must be given to the Company immediately after the discovery and the goods are to be returned free of charge to the Company, carefully packed and accompanied by a detailed failure report. See "RETURN TO FACTORY".

## **WETTED PARTS**

316 and 17-4 PH stainless steel plus Nickel Braze to BS1845 : NK3/HTN2.

## **SERVICING**

The transducer cannot be repaired locally and if damaged should be returned to ourselves at the address shown below or to accredited dealers when a replacement/repair is required:

## **RETURN TO FACTORY**

**PLEASE NOTE:** To comply with Health and Safety requirements, the instrument must be clean and safe to handle and accompanied by a formal statement to that effect duly signed by an authorised officer of the Company.

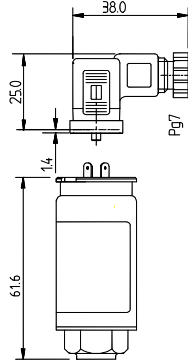
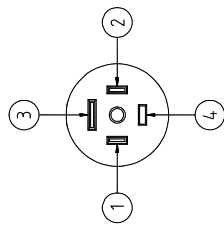
Any instrument returned without certification will be quarantined and no action will occur until cleared. It may ultimately be returned to you and subject to a transportation charge.

## **MAINTENANCE**

**Routine Inspection:** Not required except for periodic inspection of the cable and connector to ensure that these are neither damaged nor softened by incompatible liquid.

ELECTRICAL CONNECTION

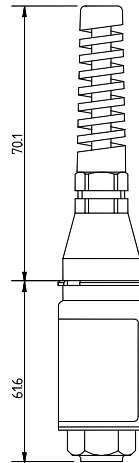
Allocation	Current 4...20 mA	Voltage Volt
1	Output plus	Supply plus
2	Output minus	Supply/Output minus
3	Ground	Output plus
⊥	Not allocated	Ground



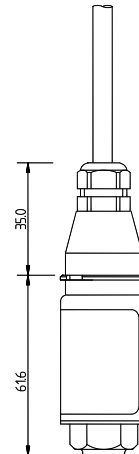
A

TABLE 1

red	Output plus	Supply plus
black	Output minus	Supply/Output minus
white	Not allocated	Output plus
screen	Ground	Ground



F



D

CONNECTOR VARIATIONS

PROCESS CONNECTIONS

01	G 1/4 A 16.9	08	NPT 1/8-27 14.9
02	NPT 1/4-18 19.4	09	G 1/8" female
03	G 1/2 A 22.0	00	G 1/4 female 18.05
04	7/16 UNF 37° cone 18.9	18	G 1/2 A 26.0
05	G 1/4 with O-Ring 16.9		

Subject to alterations without notice

© Prozeß- und Maschinen-Automation GmbH,  
P.O.B. 310 229, D-34058 Kassel, Germany  
Printed in EU 9499 040 78811 (0507)